



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBT400285-9
Job Sheet 182005



4x2

Part No: RBT400285-9

Job Qty: 6 ea

Part Name: Phenolic Insert



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/15/18

Job Tracking No:

Due Date: 8/27/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT400285 Rev. 0 IPP Rev. A 18.08.14 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	8/27/18	8/27/18	0.00	0.00	Start Up Machining-2		DAS
110	Mori Seiki	6 pcs	8/27/18	8/27/18	0.00	0.60	MORI SL2500Y		56
120	QC	6 pcs	8/27/18	8/27/18	0.00	0.00	QC2 Machining-4		9-89
130	QC	6 pcs	8/27/18	8/27/18	0.00	0.00	QC8 Machining-4		18-10-04
140	Packaging	6 pcs	8/27/18	8/27/18	0.00	0.00	Packaging3-1		OCT 09 2018
150	QC21-SA	6 Ea	8/27/18	8/27/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per folio FC 328 FOLIO REV: AA DWG REV: 0 2-Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8467K47	Phenolic Rod 2-1/2" Dia.	.3480 (.058 ea)	90-Start up Operation	5103325

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8467K47	0	①	0

Part Specifications

Specifications could not be found.



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Plex 8/15/18 11:53 AM dart.logan.david

Container No: S115074



Part: RBT400285-9

Job No: 182005

Serial No/Batch: S115074

Revision: 0

Inspector:

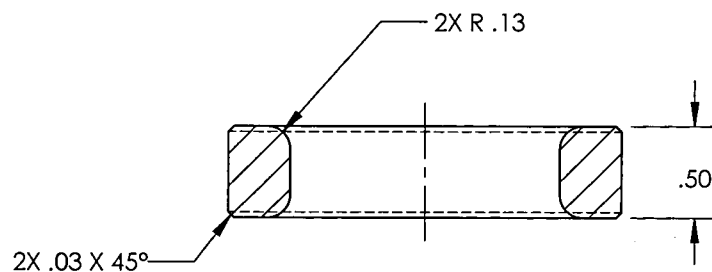
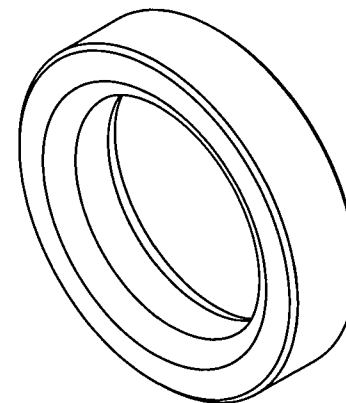
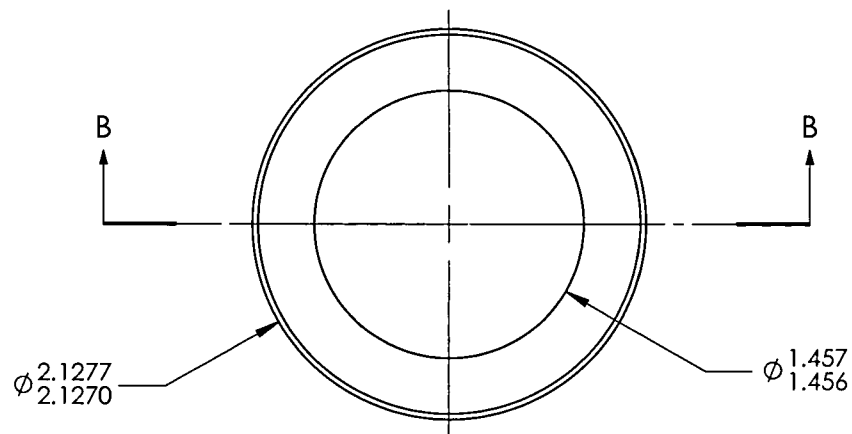
Exp Date:

Instructions:

Date: 10/01/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED



SECTION B-B

(-9)

PHENOLIC INSERT

 RED BARN MACHINE	
TITLE INSTALL SLEEVE T/R GEARBOX OUTPUT SHAFT	
DWG NO. RBT400285-9	REV
MAT'L PHENOLIC UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:1	DATE 6/11/2012 USED ON MODEL BELL
SHEET 6 OF 6	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Scrap ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Use-as-is ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Large Fab ☐ Composite ☐ Supplier ☐					
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation				Disposition			
				Completed By			
				Lead hand / Supervisor Approval Verification			
				QC / QA Coordinator Approval			
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐					
OTHER : _____							